



Dart Aerospace Ltd.
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SK145-0115-01
Job Sheet 178000



4940

Part No: SK145-0115-01

Job Qty: 54 ea

Part Name: Clamp Assembly, Rotor Blade, Folding (661K1891-107A)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/24/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG SK145-0115 REV:0 IPP REV A 18.05.31 NEW ISSUE JFC VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	54 Ea	7/31/18	7/31/18	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	54 pcs	7/31/18	7/31/18	0.00	0.00	Small Fab-8		MLL DAS
120	QC	54 pcs	7/31/18	7/31/18	0.00	0.00	QC5		38
130	Packaging	54 pcs	7/31/18	7/31/18	0.00	0.00	Packaging3-1		MLL 9-89
140	QC21-SA	54 Ea	7/31/18	7/31/18	0.00	0.00	QC21		DAS 21 9-89
Part Op 110 - INSTALL CLAMP HANDLES IN CLAMP BAR WITH SPRING PIN AS PER DWG									
Descriptions:									

5f231

DAS

AUG 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
22 NAS561-4-13	Spring Pin	12-108 Ea (2 ea)	90-Start up Operation	10K5083044 2K 5084971
161 SK145-0115-20	Clamp Bar	6 54 Ea (1 ea)	90-Start up Operation	3079538
158 SK145-0115-21	Clamp Handle	6 54 Ea (1 ea)	90-Start up Operation	5077285
155 SK145-0115-22	Clamp Handle	6 54 Ea (1 ea)	90-Start up Operation	5077289

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	NAS561-4-13	108	220	0
	SK145-0115-20	54	60	0
	SK145-0115-21	54	6	0
	SK145-0115-22	54	10	0

Part Specifications

Specifications could not be found.

Plex 8/10/18 7:39 AM dart.logan.david



Container No: S100903



Part: SK145-0115-01

Job No: 178000

Serial No/Batch: S100903

Revision: 0

Inspector:

Exp Date:

Instructions:

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Date: 08/10/18